



PREMIUM
Tour-Pak Relocation Kit
Made in the USA!

INSTRUCTIONS

(Please read entire sheet before beginning install)

Parts included:

Stainless Steel Relocation Plate
2 Stainless Button head bolts
Lock washers
2 Nuts
Stainless Steel washers
Zip ties
Template

Install Steps: (Note, this kit is for 2009-2013 year model Harley-Davidson Tour-Paks)

1. Remove any lining from inside of Tour-Pak
2. Remove zip ties from wires leading into the tour-Pak (you may need the extra room to move the Tour-Pak around during the installation process)
3. Remove the 4 bolts (set these aside, you will be re-using them) from inside the Tour-Pak that attach the Pak to the mounting bracket. Make sure you have a place next to the bike to set the Pak after the bolts are removed.
4. Set the Relocation Plate on top of the mounting bracket, lining up the two holes on the Relocation Plate with the two holes in the mounting bracket closest to the passenger seat. (the remaining two holes in the relocation plate should be toward the rear of the bike) Use two of the bolts you set aside to secure the Relocation Plate.

5. Using the supplied Template, line up the four factory holes in the Tour-Pak with the template. Mark where the new holes need to be drilled. Drill these with a $\frac{3}{8}$ inch bit.
6. Set the Tour-Pak back on the Bike. Line up the front two holes in the Tour-Pak (closest to the passenger seat) with the two unused holes in the relocation plate.
7. Using the supplied bolts, lock washers and nuts, attach the Tour-Pak to the Relocation Plate. Do NOT tighten all the way at this time.
8. Using the two remaining bolts that you set aside, put them through the new holes (if there was a ground wire, remember to re-attach it) in the Tour-Pak, placing 3 washers* (for each bolt) between the Tour-Pak and the mounting bracket.
9. Now that all four bolts are back in the Tour-Pak, make sure that the Tour-Pak is square with the mounting bracket and tighten all four of the bolts down.
10. Re-secure the wires with the zip ties provided.
11. Replace the lining in the Tour-Pak.

You have now provided your passenger with an extra few inches of room! Go for a Ride and Enjoy!!!

*Instead of using the washers, some people choose to use a razor blade or disk grinder to take down the 2 inches +/- of lip on the bottom of the Tour-Pak that runs into the mounting bracket when sliding the Tour-Pak back. Either way works equally well, using the washers is less work.

General Notes:

- The rider's safety depends on the correct installation of this kit. Please do not attempt if you have any doubts of your ability to install.
- Use blue thread locker on all threads.
- There are already unplugged holes in the bottom of the Tour-Pak, it is not necessary to plug these.