



M8 SOFTAIL FRAME ADAPTERS
FOR
STEALTH ADJUSTABLE HIGHWAY PEG MOUNTING KIT

For use on M8 Softails w/ mid-controls

INSTRUCTIONS

(Please read entire sheet before beginning install)

Parts included:

- 2 Adapter Blocks (left and right side)
- 2 Spacers (2 left and 2 right side)
- 4 $\frac{3}{8}$ -16 x 3" SHCS Bolts
- 4 $\frac{3}{8}$ " Flat Washers
- 4 $\frac{3}{8}$ " Lock Washers

Installation Steps:

1. This kit is made for Milwaukee-Eight Softail Models with mid-controls. This kit provides two mounting holes on each side, enabling the installation of the Stealth Adjustable Highway Peg Mounting Kit. It also may be used for mounting various other components that otherwise would not be able to be used on the M8 Softail Frame.
2. Starting on the left side, remove the factory plastic plugs in the frame, right where it begins turning up. Most of the time, the threads behind these plastic plugs will need to be cleaned out (they are usually rusty from the factory). If you use WD-40 or something similar, make sure to remove all the residue prior to installation, so that the threadlocker will be effective.
3. Slide a lock washer on a bolt, followed by a flat washer, repeat on a second bolt. Put these two bolts thru recessed holes in the Adapter Block marked with an "L" (for left). Then with the threaded holes facing the front of the bike, place one of the larger diameter spacers on the rear bolt, then the longer small diameter spacer is placed on the other bolt.
4. Put medium threadlocker on the threads and thread these two bolts into the holes that you cleaned out in Step 2. Torque to the setting outlined in your manual. We use 35 ft. lbs.

5. Moving to the right side. You will be using two factory bolt holes on this side also. One of them is already in use with a Torx style bolt that is holding the front of the Master Cylinder bracket. Remove that bolt and the plastic plug in the frame behind that bolt. You will probably need to clean the threads behind the plastic plug on this side also.
6. Slide a lock washer on a bolt, followed by a flat washer, repeat on a second bolt. Put these two bolts thru recessed holes in the Adapter Block marked with an "R" (for right). Then with the threaded holes facing the front of the bike, place one of the larger diameter spacers on the rear bolt, then the shorter small diameter spacer is placed on the other bolt with the smaller diameter end away from the adapter block.
7. Put medium threadlocker on the threads and thread these two bolts into the holes referenced in Step 5. Torque to the setting outlined in your manual. We use 35 ft. lbs.
8. Now you're ready to install the Stealth Adjustable Footpeg Mounting Kit. Follow the directions with that kit, using the adapters you just installed as the mounting points.

General Notes:

- The rider's safety depends on the correct installation of this kit. Please do not attempt if you have any doubts of your ability to install.
- On some bikes the threads into the frame may need to be cleaned prior to installation. They have a tendency to develop rust/corrosion.
- Use blue (medium) threadlocker on all threads.

