



*BILLET TOP CLAMP w/  
INDICATOR LIGHTS Receptacle  
Fits Sportster 1995-Up & Dyna Models*

**INSTRUCTIONS**

**(Please read ALL instructions before beginning install)**

**Parts included:**

1 Billet Top Clamp

**Installation Steps:**

**FIRST**-Remove main fuse, or disconnect battery.

1. Place a towel or some other protection over gas tank and front fender
2. Loosen the two bolts (do not remove at this time) securing the lower handlebar clamp brackets to the upper fork bracket (tree). You may find it helpful to have someone hold the handlebars in place for you while doing this.
3. Remove existing top clamp, then move handlebars to the side.
4. Remove indicator lights from the stock bracket by removing 2 screws on the underside of the bracket.  
Be careful, there are 3 components of the Indicator Lights:
  - Top plastic cover
  - Bottom unit with lights and wires
  - Thin color strip

5. Install Indicator Lights into new bracket. Remember the thin color strip.
6. Install new Billet Top Clamp using the four bolts removed in step 3 above. Use medium (blue) Thread locker. Make sure to position your handlebars in the desired location. Start each of the four bolts, just a couple of turns each, making sure all four are started. Then lightly snug each of the four bolts down.  
After that, tighten the four bolts as follows:  
Tighten rear bolts first to 12-18 ft-lbs. Then tighten front bolts to 12-18 ft-lbs.
7. Now remove ONE of the two bolts you loosened in step 2 above. Apply blue thread locker to the threads and re-install, only snugging it down. Then remove the other one of the two bolts and apply blue thread locker to the threads, then re-install. After both are in with new threadlocker, tighten them down to 30-40 ft-lbs.
8. Make sure you can turn the handlebars side to side and nothing binds or hits anything.  
Replace Main Fuse OR reconnect the battery and Go For a Ride!

#### **General Notes:**

- The rider's safety depends on the correct installation of this kit. Please do not attempt if you have any doubts of your ability to install.
- We recommend blue thread locker be used on all metal to metal threads.
- Use of this bracket assumes that you have already, or are in the process of, relocated your Speedometer.
- Top Clamp Torque Specs- 12-18 ft-lbs.
- Bottom bolt Torque Specs 30-40 ft-lbs.
- If you have the Machine Cut aluminum finish, as little as 5 minutes with some chrome polish or other slightly abrasive metal cleaner, per clamp, will produce a mirror finish.
- Harley-Davidson uses red thread locker on the factory threads of the lower handlebar clamps. We have used both red and blue and been happy with both results, however, red thread locker is what is specified.
- You may have a sheath that is holding the speedometer wires and indicator lights wires together. If this is the case, then remove the sheath so that you can route the speedometer wires down to the new location, while leaving the indicator lights wires at stock location. Use black tape/self-fusing silicone tape to protect wires once unbundled from sheath.